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2"  $\frac{1}{2}$ " NPT THREADED END  
 316L SS SCH 40 SUPPORT TUBE WITH DRILLED HOLES TO DISTRIBUTE GAS EVENLY.

" L" (SEE TABLE)

POROUS SPARGER DIMENSIONS	
CONNECTION THREAD (NPT)	SPARGER O.D. (in)
1/2"	1-1/2"

MATERIAL OF CONSTRUCTION	316L SS
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PART NUMBER EXAMPLE "PMMT15S24"

PMMT15 S 24

QUILL MAT'L	CODE	LENGTH "L" (in)
316L S.S.	S	10
		39

NOTE:  
 FOR SPARGERS UNDER 10" LONG USE THE "PMET15" DATA SHEET THAT DOES NOT HAVE AN INTERNAL SUPPORT TUBE.

SOLID PLUG. OVER 24" LONG HAS A 3/8-16 TAPPED HOLE TO PROVIDE ADDITIONAL SUPPORT FOR THE LENGTH.

UNLESS OTHERWISE SPECIFIED	PROJECT NO.	-	INYO PROCESS			
	DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING	DRAWN				DG 5-29-12
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 AND APPLICABLE STANDARDS	CHECKED	-	1-1/2" POROUS SPARGER WITH MALE NPT END 316L SS			
	DESIGN APPROVED	-				
DECIMALS .XX ±.030 .XXX ±.010	ANGLES ±1'	-	SIZE	CAGE CODE	DRAWING NO	REV
SURFACE ROUGHNESS 125 ✓	MFG. APPROVED	-	A	-	PMMT15	-
RUNOUT .010_TIR	QA APPROVED	-	SCALE	WEIGHT	SHEET	
BREAK CORNERS .005-.015	RELEASE DATE	-	-	-	-	
INTERNAL RADII .015-.030						